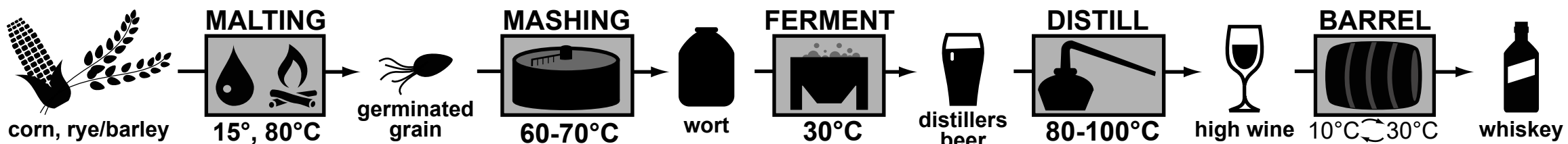
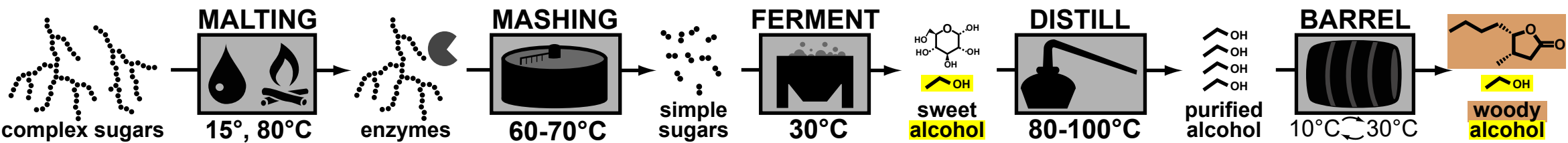


WHISKEY MAKING *RECIPE*:



WHISKEY MAKING *CHEMISTRY*:



WHISKEY *TYPES*:

BOURBON (*sweet-wood*)

Made in USA >50% corn new, charred 2-8 years

IRISH (*smooth*)

Made in Ireland used, bourbon or wine casks 3-12 years

SCOTCH (*smoky*)

Made in Scotland used, bourbon or wine casks 3-30 years

TENNESSEE (*sweet-charcoal*)

Made in TN >50% corn new, charred 2-4 years charcoal filtered

any irish grain

PEAT-MALTING >50% barley