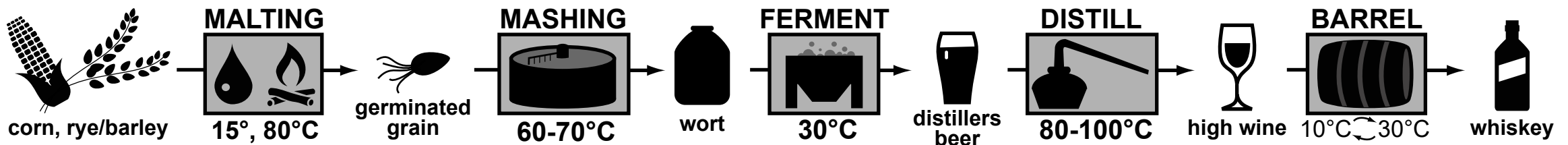
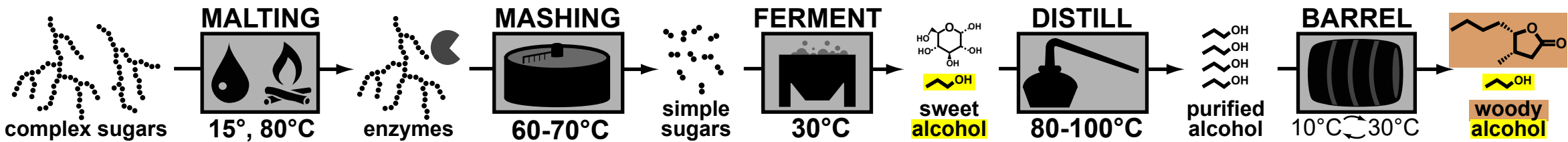


# WHISKEY MAKING *RECIPE*:

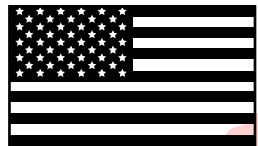


# WHISKEY MAKING *CHEMISTRY*:



# WHISKEY *TYPES*:

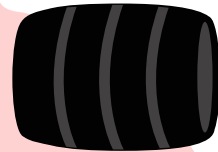
## BOURBON (*sweet*)



Made in USA



>50% corn

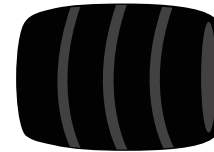


new, charred  
2-8 years

## IRISH (*sweet*)

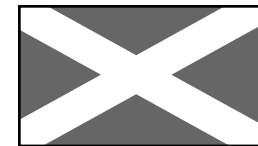


Made in Ireland

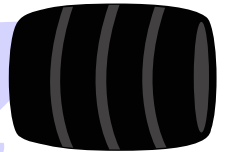


used,  
bourbon or  
wine casks  
3-30 years

## SCOTCH (*smoky*)



Made in Scotland

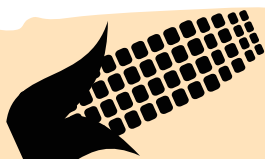


used,  
bourbon or  
wine casks  
3-12 years

## TENNESSEE (*sweet*)



Made in TN



>50% corn



new, charred  
2-4 years



charcoal  
filtered



any irish grain



PEAT-  
MALTING



>50% barley